



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D205-634-011
Job Sheet 178918



Part No: D205-634-011

Job Qty: 1 ea

Part Name: Skidtube with Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/11/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV I SHEET 11 IPP Rev:P 02.08.28 Removed QC5 from Step 5 KJ IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD ver:EC IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC ver:DD IPP Rev:S 10.12.01 as per chg008 DD ver:EC IPP REV:T 12.01.23 AS PER ECN11-684 VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	7/6/18	7/6/18	0.00	0.00	Start Up Stores/Pkg-1		9-89 69 DAS 9-89 69 DAS 9-89 69 DAS
110	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging1-2		9-89 69 DAS 9-89 69 DAS 9-89 69 DAS
120	QC	1 pcs	7/6/18	7/6/18	0.00	0.00	QC4		9-89 69 DAS 9-89 69 DAS 9-89 69 DAS
130	Packaging	1 pcs	7/6/18	7/6/18	0.00	0.00	Packaging3-1		9-89 69 DAS 9-89 69 DAS 9-89 69 DAS
135	DC	1 pcs	7/6/18	7/6/18	0.00	0.00	DC		9-89 69 DAS 9-89 69 DAS 9-89 69 DAS
140	QC21-FG	1 Ea	7/6/18	7/6/18	0.00	0.00	QC21		9-89 69 DAS 9-89 69 DAS 9-89 69 DAS

Fg073

Part Op 130 - Identify and pack for shipping as per PPP D205-634-011 Location : FG084
Descriptions: 135 - Photocopy bluefile & type labels per PPP D205-634-011 CHG 011

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-634-041	Replacement Skidtube with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5095654
K10003	Saddles	1 Ea (1 ea)	90-Start up Operation	5100700

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D205-634-041	1	2	0
	K10003	1	3	0

Part Specifications

Specifications could not be found.

Plex 6/11/18 10:13 AM Dart.lajeunesse.marie

5095654x1

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																					
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Description Work Order 1270 Aberdeen Street Croydon, ON K6A 1K7 CANADA TEL: 1 813 832-5200 Email: sales@dartaero.com www.dartaero.com Container No: S109430 Part: D205-634-011 Job No: 178918 Serial No/Batch: S109430 Revision: _____ Inspector: _____ Exp Date: _____ Instructions: TC STC SH96-88 Issue 2, Part 4, STC SR00563NY 08/08/11, EASA S																																																									
Root Cause <table style="width:100%;"> <tr><td>Environment ☐</td><td>No Re-verification ☐</td></tr> <tr><td>Design ☐</td><td>Operator ☐</td></tr> <tr><td>Doc/Data ☐</td><td>Offset/Setup ☐</td></tr> <tr><td>Equip/Tooling ☐</td><td>Supplier ☐</td></tr> <tr><td>Handling/Pre ☐</td><td>Training ☐</td></tr> <tr><td>Material ☐</td><td>Use for Testing ☐</td></tr> <tr><td>Internal Transport ☐</td><td>Poor Information ☐</td></tr> <tr><td>Tribal Knowledge ☐</td><td>Rushing ☐</td></tr> <tr><td>LOA ☐</td><td>Product Improvement ☐</td></tr> <tr><td>Substation ☐</td><td>Process Improvement ☐</td></tr> <tr><td>Past Expiry Date ☐</td><td>Manufacturing Process ☐</td></tr> <tr><td>Misidentified ☐</td><td>Past Due ☐</td></tr> </table>		Environment ☐	No Re-verification ☐	Design ☐	Operator ☐	Doc/Data ☐	Offset/Setup ☐	Equip/Tooling ☐	Supplier ☐	Handling/Pre ☐	Training ☐	Material ☐	Use for Testing ☐	Internal Transport ☐	Poor Information ☐	Tribal Knowledge ☐	Rushing ☐	LOA ☐	Product Improvement ☐	Substation ☐	Process Improvement ☐	Past Expiry Date ☐	Manufacturing Process ☐	Misidentified ☐	Past Due ☐	<table style="width:100%;"> <tr><td>☐ Cracks</td><td>☐ Broken/Damage/Deloc</td><td>☐ Positioned Wrong</td></tr> <tr><td>☐ Crimp/Kink/Ripple/Wave</td><td>☐ Inspection Incomplete/Unqualified</td><td>☐ Outside Dimensions</td></tr> <tr><td>☐ Cuffs</td><td>☐ Contamination</td><td>☐ Over/Under tolerance</td></tr> <tr><td>☐ Crushing</td><td>☐ Countersink</td><td>☐ Part Incorrect</td></tr> <tr><td>☐ Heat Treat</td><td>☐ Cut Too Short</td><td>☐ Part Lost/Missing</td></tr> <tr><td>☐ Wave/Twist in Tube</td><td>☐ Instructions Incomplete/Unclear</td><td>☐ Part Moved</td></tr> <tr><td>☐ Marks/Chatter</td><td>☐ Drill Holes</td><td>☐ Drawing</td></tr> <tr><td></td><td></td><td>☐ Finish</td></tr> <tr><td></td><td></td><td>☐ Misread</td></tr> <tr><td></td><td></td><td>☐ Turning Sequence</td></tr> </table>		☐ Cracks	☐ Broken/Damage/Deloc	☐ Positioned Wrong	☐ Crimp/Kink/Ripple/Wave	☐ Inspection Incomplete/Unqualified	☐ Outside Dimensions	☐ Cuffs	☐ Contamination	☐ Over/Under tolerance	☐ Crushing	☐ Countersink	☐ Part Incorrect	☐ Heat Treat	☐ Cut Too Short	☐ Part Lost/Missing	☐ Wave/Twist in Tube	☐ Instructions Incomplete/Unclear	☐ Part Moved	☐ Marks/Chatter	☐ Drill Holes	☐ Drawing			☐ Finish			☐ Misread			☐ Turning Sequence
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